

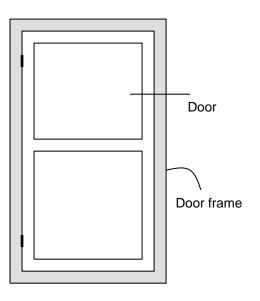
# 700 - Single Door Screen – face fitting

Your screen will be supplied with the following components

1 x assembled header cassette 1 x top guide – 40mm deep 1 x bottom guide (40mm or 22mm deep as selected) 3 x face fitting brackets Screws Rawl plugs Cover caps (if required)

Please follow the instruction below and if you need any help call us on 01628 481919

### Introduction



Your screen is going to be fitted directly onto the door frame

If your door opens out (e.g. into the garden) then the screen is fitted on the inside of the door/building.

If your door opens inwards, the screen is fitted on the outside of the door/building

Once fitted the screen will pull either left to right or right to left (optional) to cover the opening once the door is open. The screen locks in place with the aid of a magnetic strip in the closing channel.

### Step 1 - Fitting the Head Cassette

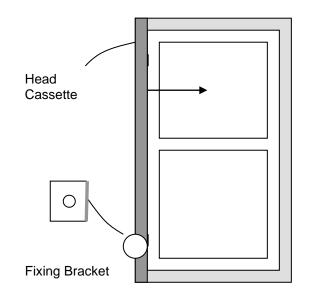
Slide the face fitting brackets into the channel running along the top of the header cassette

Having determined whether the screen is fitted inside or outside, decide whether you wish the screen to pull from the left or right.

In this example it is assumed the door opens into the property so the screen is fitted to the outside. As viewed from the outside the screen is pulled closed from left to right so the head cassette is fitted to the left side of the door frame.

Place the cassette onto the flat area of the door frame ensuring the handle bar with the handle faces in the direction you wish the screen to be pulled.

Make sure the edges of the fixing brackets are at the limit of your original width measurement. Level the screen and fix in place with the brackets. Position one bracket as high up the cassette as possible, one bracket as low as possible, and the final in the middle. Use the silver no.6 1" long screws and yellow rawl plugs (if required) for fixing.



## Step 2 - Fitting the Top and Bottom Guides

Once the header cassette is fixed in place, the top and bottom guides can be fitted.

If possible, fix the top and bottom guides into the ceiling/floor respectively, see diagram.

Locate the top guide onto the tab at the end of the cassette and push the guide towards the head as far as it will go. **Note:** ensure the open part of the guide faces downwards as per the diagram.

Once located, level the guide and secure upwards with the black screws and grey rawl plugs (if required). The guides should be fixed with 2 screws, positioned approx. 15cm from each end of the guide. Screws should be fixed as per the diagram ensuring the heads are as flat as possible to avoid snagging on the end of the handle bar. **Note:** If you do not have enough clearance to slide the closing channel over the end of the guides you will need to locate and fix the guides and closing channel at the same time.

Repeat for the bottom guide with the open part of the guide facing upwards.

Alternatively, the top & bottom guides can be screwed into the face of the door frame. Locate the guides onto the cassette as described above, ensuring they are straight before fixing into position.

**Please note:** you will need to drill holes in the front face of the guide large enough for the screw to pass through (use a 10mm drill bit), these holes should be positioned 15 cm from each end of the guide. Once the front face is drilled, a smaller hole needs to be drilled in the back using a 3mm drill. Use the black screws and grey rawl plugs (if required) for fixing. Once fixed the caps provided can be used to cover the hole made in the front face.

If preferred, guides can also be fitted using double sided glazing tape or glue.

## **Step 3 - Fitting the Closing Channel**

The closing channel fits over the end of both guides.

When the screen is pulled across, the handle bar locates into the closing channel and is held in place by the magnetic strips on both surfaces.

Locate the closing channel by sliding it over the two guides, ensuring the edge of the channel is level with the cassette.

In order to screw the closing channel into position you will need to drill holes in the deeper, back face of the channel (use a 2mm drill bit), these holes should be positioned 10 cm from each end of the channel, with another two holes equally spaced between. Use the small no.6 3/8" screws for fixing.

If preferred, the closing channel can also be fitted using double sided glazing tape or glue.

Once fitted test the screen to ensure it runs freely and locks in place.

